



GUIDE FORMULA

Crack-bridging Coating (acc. German OS-F [ZTV-SIB])

RR 2.04.001

Component A

| Pos. | Raw Material | Amount |
|------|----------------------------|---------------|
| 1 | CeTePox 680 FM | 450 kg |
| 2 | CeTePox 100 R | 135 kg |
| 3 | BYK 055 (1) | 5 kg |
| 4 | Omyacarb 10 (2) | 300 kg |
| 5 | Pigment, e.g. RAL 7032 (3) | 25 kg |
| | | 915 kg |

Component B

CeTePox 1235 H

Manufacturing Instructions

Pos. 1 to 3 are weighed in and stirred at 300 rpm until the batch is homogenous;
 Pos. 4 to 5 are added at 300 rpm, afterwards the batch is stirred at 500 U/min for
 appr. 10 min until pigment and filler are finely dispersed;
 Afterwards the batch is evacuated at 300 rpm for 10 min.

Important Technical Data

| | |
|--------------------------------------|-------------------------------|
| Mixing Ratio: | 85 :15 parts by weight |
| Viscosity (DIN 53 211, 8 mm, 23 °C): | appr. 160 s |
| Density (DIN 53 217, T 3, 23 °C): | appr. 1.25 g/cm ³ |
| Practically Usable Pot-life: | appr. 60 min at 23 °C |
| Dust-dry: | after appr. 6 h |

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The indications given in this technical information are based on thoroughly executed tests and are to give reference to the user. However, they are non-binding as we can not take over any responsibility, also related to possible protective rights of third parties, due to the variety of treatment and application.



Suppliers

- (1) BYK-Chemie GmbH
Postfach 10 02 45
D-46462 Wesel

- (2) Omya GmbH
Brohler Str. 11 A
D-50968 Köln

- (3) We recommend to work with ready-to-use pigment preparations, like e.g. HEUCOSIN-types by
Heubach GmbH
Heubachstr. 7
D-38685 Langelshiem